







**100%**  
MADE IN ITALY



Microprocessor-controlled welding inverter suitable for DC controlled MIG/MAG, TIG and STICK WELDING, which guarantees excellent stability of the welding arc and no welding spatters. In STICK mode, the microprocessor controls the Hot Start, Arc Force and Anti-sticking functions. In TIG mode, it controls the LiftArc function and in MIG mode it allows either manual or fully synergic welding. Regulation of the slope-up motor, automatic soft start wire feed control of the arc. Its simplicity and versatility make it perfect for use in body shops, workshops and for all maintenance tasks. All of the functions can be easily selected on the front panel. Digital displays show the welding voltage and current and all the parameters selected.

This model is the wheel-based version and is fitted to accept reels with diameter of 300mm and 200mm.

		TP 195S		
	(1 ph)	230V 50/60Hz		
Power 60%	KVA	2,8		
		MMA	TIG	MIG
Uo	V	55	55	27
Amp. Min - Max	A	5 ÷ 160	5 ÷ 170	25 ÷ 170
		25%170	25%170	25%170
Amp. 60974-1	A	60% 110	60% 110	60%110
		100%85	100%85	100%85
Aluminium	Ø mm	-	-	0,8 ÷ 1,0
Steel	Ø mm	-	-	0,6 ÷ 1,0
Flux core	Ø mm	-	-	0,8 ÷ 1,0
Stainless Steel	Ø mm	-	-	0,8 ÷ 1,0
Brazing	Ø mm	-	-	0,8 ÷ 1,0
Ø Electrode	Ø mm	1,6 ÷ 3,25	-	-
electrode TYPE	-	6013-7018-CrNi		
Insulation	-	H		
Protec. Degree	-	IP22S		
	mm (LxWxH)	770X465X660		
	mm (LxWxH)	795X360X540		
	kg	38		
stock info		●		
kit Code	N°	99820033		