

Trade 250 / SWF TRADE 250 / SWF

The Unimig Trade 250 combines professional welding performance and reliability without compromising your budget. It is designed for light to medium fabrication work and is ideal for workshop and rural applications. The Trade series is supplied with a heavy duty geared wire feed mechanism, and the SWF is supplied with 8 metre interconnecting cables and a completely enclosed WF2 wire feed unit helping to prevent dust and moisture fouling your wire and contaminating your weld.

5 main transformer
YEARS Warranty*

250Compact Includes:

Argon regulator, Gas Hose,
3 Metre Earth lead,
SB25 3 Metre MIG torch,
•(Optional 4 Metre)

250SWF Includes:

Argon regulator, Gas Hose,
8 Metre Earth lead,
SB25 3 Metre MIG torch,
•(Optional 4 Metre)



TECHNICAL SPECIFICATION

TRADE 250

TRADE 250 SWF

PART NUMBER	KTS250	KTS250SWF
PRIMARY INPUT VOLTAGE	240V 1 Phase	240V 1 Phase
WELDING CURRENT	30-250 Amps	30-250 Amps
VOLTAGE STEPS	14	14
DUTY CYCLE 40°C	30% @ 250 Amps 26.5V 60% @ 175 Amps 22.5V 100% @ 135 Amps 20.5V	30% @ 250 Amps 26.5V 60% @ 175 Amps 22.5V 100% @ 135 Amps 20.5V
WELDING VOLTAGE RANGE DC	15V – 26.5V	15V – 26.5V
WIRE SIZE (mm)	0.6 – 1.0mm Ferrous 0.8 – 1.0mm Stainless Steel 0.8 – 1.2mm Aluminium 0.8 – 1.2mm Flux Cored	0.6 – 1.0mm Ferrous 0.8 – 1.0mm Stainless Steel 0.8 – 1.2mm Aluminium 0.8 – 1.2mm Flux Cored
DIMENSIONS (mm)	445 x 890 x 780mm	445 x 620 x 780mm SWF 195 x 445 x 500mm
WEIGHT (Kgs)	65 Kgs	74 Kgs

UNIMIG pursue a policy of continuous research and development, and therefore reserve the right to change the specifications, or design, without prior notice.
* 3 year warranty on transformers, inductor and rectifier. 1 year warranty on PCB, and all other components, excluding MIG Torch, argon regulator and earth lead.