

TRADE 340 / 340SWF

The Unimig Trade 340 combines professional welding performance and reliability without compromising your budget. It is designed for medium fabrication work and is ideal for workshop and rural applications. Supplied with a heavy duty geared wire feed mechanism. The SWF is supplied with 8 Metre interconnecting cables and a completely enclosed WF2 wire feed unit helping to prevent dust and moisture fouling your wire and contaminating your weld.

5 YEARS MAIN TRANSFORMER Warranty*



340Compact Includes:

Argon regulator, Gas Hose,
3 Metre Earth lead,
SB36 3 Metre MIG torch,
•(Optional 4 Metre)

340SWF Includes:

Argon regulator, Gas Hose,
8 Metre Earth lead,
SB36 3 Metre MIG torch,
•(Optional 4 Metre)



TECHNICAL SPECIFICATION	TRADE 340	TRADE 340 SWF
PART NUMBER	KTS340	KTS340SWF
PRIMARY INPUT VOLTAGE	415V 3 Phase	415V 3 Phase
WELDING CURRENT	30-335 Amps	30-335 Amps
VOLTAGE STEPS	20	20
DUTY CYCLE 40°C	35% @ 335 Amps 31V 60% @ 250 Amps 26.5V 100% @ 190 Amps 23.5V	35% @ 335 Amps 31V 60% @ 250 Amps 26.5V 100% @ 190 Amps 23.5V
WELDING VOLTAGE RANGE DC	15V – 31V	15V – 31V
WIRE SIZE (mm)	0.6 – 1.2mm Ferrous 0.8 – 1.2mm Stainless Steel 0.8 – 1.2mm Aluminium 0.8 – 1.2mm Flux Cored	0.6 – 1.2mm Ferrous 0.8 – 1.2mm Stainless Steel 0.8 – 1.2mm Aluminium 0.8 – 1.2mm Flux Cored
DIMENSIONS (mm)	445 x 890 x 780mm	445 x 620 x 780mm SWF 195 x 445 x 500mm
WEIGHT (Kgs)	77 Kgs	87 Kgs

UNIMIG pursue a policy of continuous research and development, and therefore reserve the right to change the specifications, or design, without prior notice.
* 3 year warranty on transformers, inductor and rectifier. 1 year warranty on PCB, and all other components, excluding MIG Torch, argon regulator and earth lead.